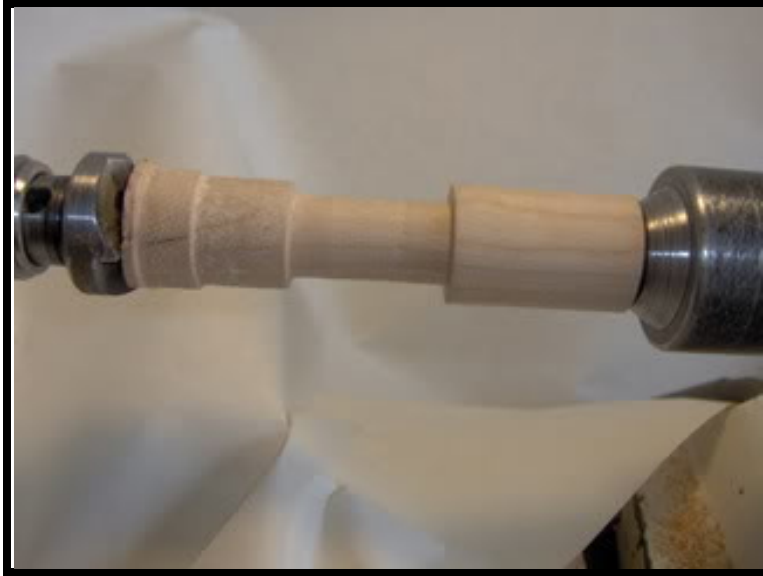


The Plug Mandrel by Marvin Hasenak of Hasenak Game Calls

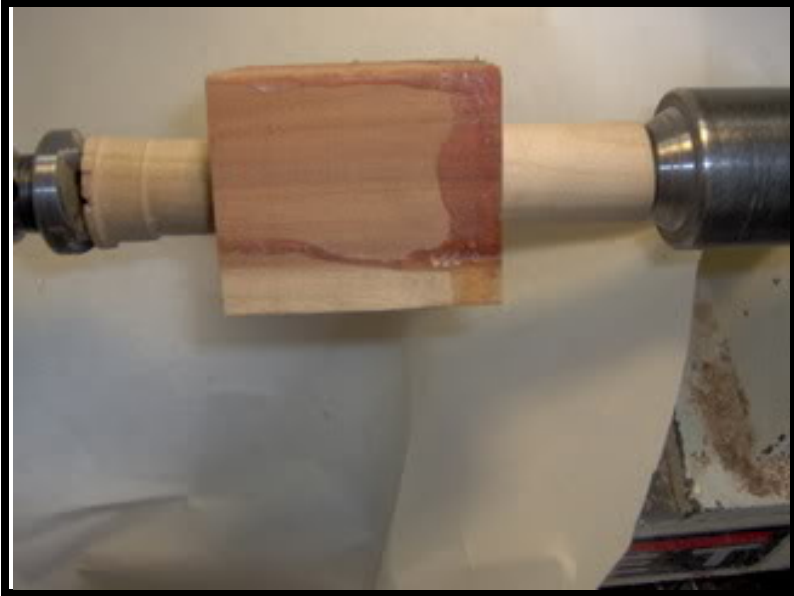
Turn between centers a mandrel



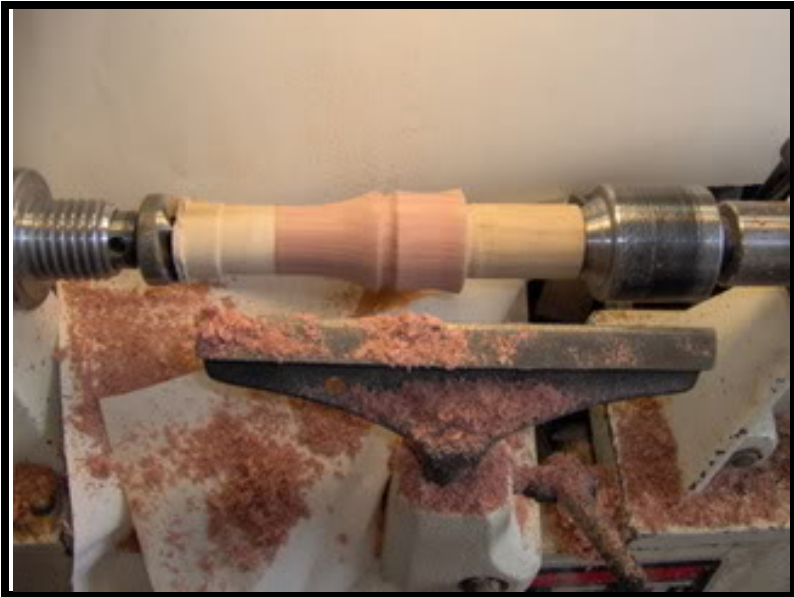
Cut the mandrel in half, I prefer to call this the plug mandrel



Your drilled blank and the 2 halves of the plug put together. Make sure your spur drive and live center dimple are in the same places on the plug.



Call barrel ready for sanding.



Perfectly centered call barrel.



To improve this, use a drill chuck with a modified lag bolt on the headstock end. It will last a LONG time. Chucks such as the 4 jaw and the collet chucks are fairly new for wood lathes, about 25 years for the 4 jaw chucks and the collet chucks came along after that. I preach knowing your equipment and how to use it to it's full capability because it save money, lots of money. This system can be made to use any type of call, from the 9/32" bore to the 7/8" bore for a turkey tube. Cost is scrap wood and time. If the old timers had waited to buy these chucks and mandrels etc. that we have available today the history of call making would be a lot different.